

# TECHNICAL DATA SHEET

**41112N**

## DFL Dry Film Lube Mold Release Aerosol



### Product Description

DFL is an excellent, fast-drying release agent for injection molding where clarity and deep draw are important, especially with hard, brittle resins. It will not create a hydraulic effect on deep drafted molds. Its dry formulation will not pick up dust or dirt and remains inert when exposed to corrosive reagents.

### Applications

Mold Release

### Unit Package Description

16 ounce aerosol

### Generic Description

Dry Film Mold Release

### Net Weight Fill

11.5 net ounces

### UPC Code

858799000943

### Units Per Case

12

### Case Weight (lbs)

13

### Appearance

Slight White Coating

### Flash Point F

Not Determined

### Flash Point C

Not Determined

### Base Type

PTFE

### Evaporation Rate

Fast

### Working Temperature F

32 to 450 degrees

### Working Temperature C

0 to 232 degrees

### Propellant

DME/152A

### NFPA Aerosol

### Flammability Level

1

### DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

### VOC % (Federal)

51.73

### VOC g/L (Federal)

399.31

### VOC lbs./Gal (Federal)

3.33

### Removal

Remove with organic or hydrocarbon solvents