

## TECHNICAL DATA SHEET

**Tap-It Bulk**  
**40401B, 40405B, 40455B****Product Description**

Tap-It Tapping Fluid is the ideal tapping fluid for all metals. It is made with natural oils, contains no chlorinated solvents, and is effective on tool steel, stainless, aluminum, bronze, zinc, and many other metals. It is also a great solution for reaming and dressing abrasive wheels.

**Applications**

Tapping Fluid

**Unit Package Description**

1, 5 and 55-gallon containers

**Generic Description**

Tapping Fluid

**Approx. Net Weight Fill per Gal.**

7

**Net Weight Fill**

1 - 55 gallons

**Appearance**

Clear Oily Colorless Liquid

**Odor**

None

**Base Type**

Oil

**Evaporation Rate**

Will Not Evaporate

**HMIS Rating**

1, 2, 0, B

**DOT Proper Shipping Name**

Not Regulated

**Removal**

Remove with organic or hydrocarbon solvents

**Units Per Case**

1

**Case Weight (lbs)**

Various

**Working Temperature F**

32 to 600 degrees

**Working Temperature C**

0 to 315 degrees