MARTFLOW



TRACER R FLOWMETER with USER INTERFACE

General Description

Tracer_{VM} Flowmeter with User Interface measures liquid flow rate and temperature while providing a selectable analog voltage and programmable switch. Tracer_{VM} Flowmeter with User Interface displays Reynolds Number, calculates BTU's per minute and incorporates FCI (Fluid Characteristic Indicator) in support of Scientific CoolingSM principles.

Vortex sensor technology is highly accurate and repeatable without moving parts. Flow reading is direction specific. Refer to the arrow on the body for correct flow direction for installation.

Separate analog outputs facilitate data collection of temperature and flow rates. The voltage outputs are user-selectable using onscreen menus: 0.5 to 3.5/4.1 Volts, 0 to 5 Volts or 0 to 10 Volts.

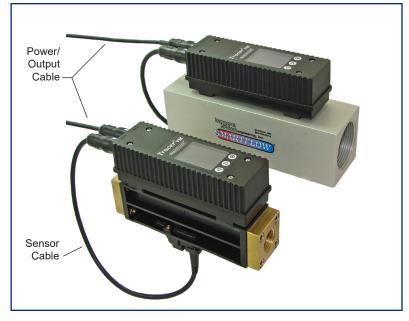
FCI helps optimize systemic water usage. "TF" on the digital display signifies the presence of Turbulent Flow, or optimum cooling water efficiency. 0, 10, 20 or 30% glycol mix is supported in Turbulent Flow calculations.

SPDT switch is programmable for one to four set points: low flow, high flow, low temperature, high temperature or turbulent flow condition. Set points may be turned on or off in any combination to signify an alarm state.

Totalizer function provides volume display from a user-selected start point. (Maximum value is approximately 42,949,000 liters or 11,338,000 gallons.)

New Reynolds Number Display provides instant Turbulent Flow information based on water temperature, flow rate, cooling line diameter and glycol content. See page 4 for Turbulent Flow and Value Curve information.

8 to 28VDC Power Source is required to supply the flowmeter. Sealed push-buttons configure the flowmeter and switching operations through user-friendly menus.



Internal Rechargeable Battery operates the unit for up to eight hours when not attached to the wired power source.

Applications

Tracer flowmeter is suitable for use in industrial water applications such as: injection mold cooling, die cast cooling, filter condition indication and more.

Tracer_{VM} Flowmeter with User Interface is ideally suited for connection to data acquisition systems. These systems give plastics injection molders real-time statistical process control.

Annual calibration is recommended for best results. Flow sensor and user interface electronics are paired and must be used together once calibration is complete.

Remote User Interface

User Interface may be mounted up to 2.9M (9.5ft) away from the Tracer_{VM} Base Model (sensor and flow body without display). Use the "R" designator in the model number for a completely new unit or order a stand-alone Remote User Interface to use with an existing Base Model.

Add User Interface to Existing Base Model

Tracer_{VM} Base model without User Interface can be upgraded. User interface electronics installation, initial setup and calibration are performed at the factory. See page 4 for ordering information.



4500 E 142nd Street Grandview, MO 64030 USA

Design and specifications are subject to change without notice.





Specifications

Flow Ranges and Accuracy						
Body Size	Range (LPM)	Range (GPM)				
3/8" & 1/2"	1 to 18	.3 to 4.8				
3/8" & 1/2"	2 to 40	.5 to 10.6				
3/4" & 1"	5 to 100	1.3 to 26.4				
1" & 1-1/2"	10 to 200	2.6 to 52.8				

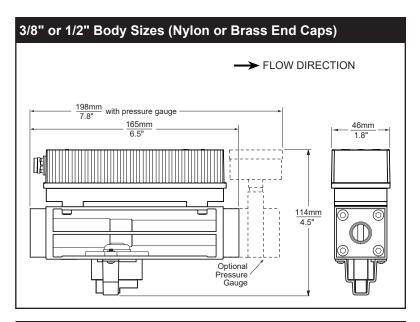
Flow Accuracy	±1.5% of Full Scale
Temperature Range	
	(32°F to 248°F)
Temperature Accuracy	±0.5°C
Operating Pressure	10.3 bar max.
	(150 psi max.)

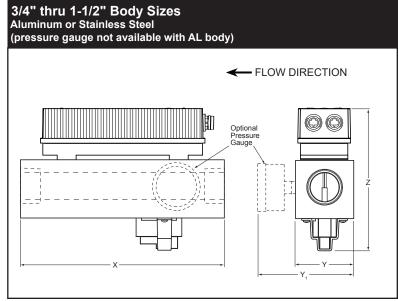
Power

Power Supply	8 to 28 VDC (external)
Switch Rating	30 VDC/30VAC
Flow and Temp Signals.	0 to 5 or 0 to 10 VDC

Materials

Sensor	.Silicone-Based MEMS
Seal (sensor to housing)	EPDM
Insert	PPA 40 GF
3/8" & 1/2" Body Size	Glass-Filled Nylon
	Flow Body with
Bı	rass or Nylon End Caps
3/4" thru 1-1/2" Body Siz	eAnodized Aluminum
or Sta	ainless Steel Flow Rody





Dimensions (mm/inches) Υ Y_1 Ζ **Body Size** X 3/4", 5 to 100 LPM 178/7.0 45.7/1.8 77/3.1 117/4.6 1", 5 to 100 LPM 178/7.0 45.7/1.8 77/3.1 117/4.6 1", 10 to 200 LPM 178/7.0 51/2.0 84/3.3 122/4.8 1-1/2", 10 to 200 LPM 198/7.8 58/2.3 90/3.6 130/5.1

Directives

Flow sensors are in conformity with these Council directives on the approximation of the laws of the EC member states:

- Low Voltage Directive (2006/95/ED)
 Standards used: EN 61010-1:2001
- EMC Directive (2004/108/EC)

Standards used: EN 61326-1:2006 and 61326-2-3:2006

Smartflow Vortex flow sensors fall under Article 3, 3 of PED Directive 97/23/EEC and are therefore not required to be CE-marked according to this directive.





Model Number

VM	3	-	В	-	18H	-	L-		21Q	
Body Size										Options
3/8"NPT 3/8"BSPP 1/2"NPT 1/2"BSPP	3 3B 4 4B		B or N		18H 40H				P1 P2 P3 P4	30 psi Pressure Gauge 60 psi Pressure Gauge 100 psi Pressure Gauge 160 psi Pressure Gauge
3/4"NPT 3/4"BSPP	6 6B		AL or SS		100H	-		(Pressure gauges not ava with AL body material)		
1"NPT 1"BSPP	8 8B		AL or SS		100H 200H	-			Q	Delta-Q® Precision Flow Regulator (use with VM3 or VM4 only)
1-1/2"NPT 1-1/2"BSPP	12 12B		AL or SS		200H		_			terface display housing attached to flow body, standard)
										e (display housing on mounting plate with 2.9(M) onnection to flow body)
Body Ma	ateri	al				Flo	ow F	Rar	nge	
Glass-Filled with Brass End	l Cap	os	В		18H		o 18 to 4		PM GPM)	How To Order Two part numbers are required to
Nylon End (3/8" and 1/2			N		40H		o 40 to 1		PM 6 GPN	order. 1. Choose the model number from the state of the model number from the state of the stat
Anodized Aluminum Stainless Steel (3/4" and larger only)		inless Steel SS			100H		5 to 100 LPM (1.3 to 26.4 GPM)			page. 2. Choose cable per below: EFM-CBL-OPC Loose lea
				200H	10 to 200 LPM			LPM		

(2.6 to 52.8 GPM)

200H

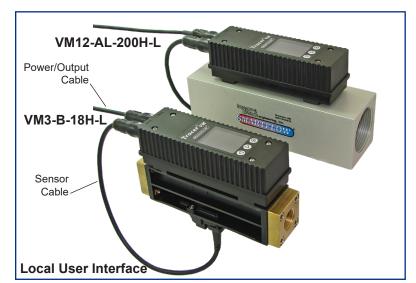
quired to

- nber from this

..Loose leads (standard, ends stripped)

CBL-VMI-WWA 120VAC power supply wall adapter

EFM-CBL-OPC-O..... Cylindrical connectors for use with RJG IA1 module







Add User Interface to Existing Tracer_{VM} Base Model

User Interface can be added at the factory to customer-supplied Tracer_{VM} without local display. Two part numbers are required.

- 1. Contact the factory for RMA number.
- Local Interface, order part number: VMUI-100

 or

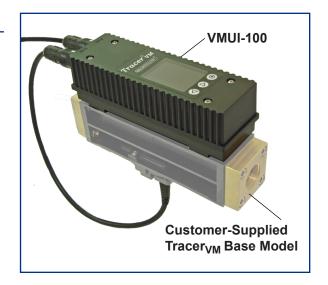
Remote Interface, order part number: VMUI-100-R

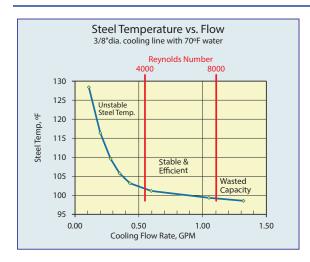
3. Choose cable per below:

EFM-CBL-OPC.....Loose leads (standard, ends stripped)

CBL-VMI-WWA 120VAC power supply wall adapter

connectors for use with RJG IA1 module





Turbulent Flow Basics

Turbulent water flow is much more efficient at removing heat in a cooling system than water flowing under laminar conditions.

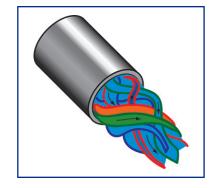
Once turbulent flow is achieved, increasing the flow rate does not significantly improve the cooling rate of the system.

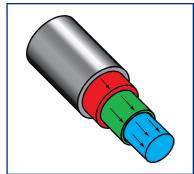
in molding applications, many mold operators try to maximize the flow of water through their cooling systems to ensure turbulent flow. Doing so increases energy costs for pumping more water than necessary through the system. This practice may also limit the amount of cooling water available for cooling additional molds on the same cooling system circuit.

By insuring turbulent flow using FCI Technology, less water can be used in the molding process, saving precious resources.

Try our on-line Turbulent Flow Calculator:

www.SMARTFLOW-USA.com/ turbulent-flow-rate-calculator







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