

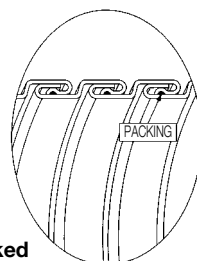
Morris Metal Flexible Hose



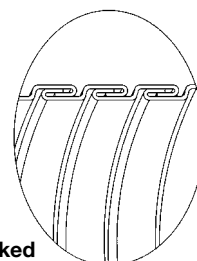
General Purpose Metal Flex Hose

This unlined general purpose hose features interlocked construction formed from a single metal strip. The balanced interlocking manufacturing process provides for maximum flexibility and longest service life. Pressure and vacuum capabilities may be easily enhanced by the selection of an appropriate packing material.

The unlined metal flex-hose is available in various alloys, metal strip thicknesses and in diameters from 1-1/2" through 8" I.D. Interlocked hose is available in any length and can be provided in bulk or fabricated assemblies.



Packed



Unpacked

Inside Dia. (In.)	Strip Thickness											
	10		15		18		25		30		20	
	Material Code G, S		Material Code G, S		Material Code G, S, 6		Material Code G, S		Material Code G		Material Code A	
	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)
1-1/2	0.5	6	0.7	6	0.9	6	1.3	7				
2	0.7	8	1.0	8	1.1	8	1.7	9	2.0	11		
2-1/2	0.8	10	1.2	10	1.4	10	2.1	11	2.5	13		
3	1.0	11	1.4	12	1.6	12	2.5	13	2.9	14	0.7	14
3-1/2	1.1	13	1.6	14	1.9	14	2.8	15	3.4	16	0.8	16
4	1.2	14	1.8	16	2.2	16	3.2	17	3.8	18	0.9	18
4-1/2	1.4	17	2.0	17	2.4	17	3.6	19	4.3	20	1.0	20
5	1.5	18	2.2	19	2.7	19	4.0	21	4.7	22	1.1	22
6	1.8	21	2.7	23	3.2	23	4.7	25	5.6	26	1.3	26
7			3.1	27	3.7	27	5.5	29	6.5	30	1.5	30
8			3.5	30	4.2	30	6.2	33	7.4	34	1.8	34

NOTE: Other diameters are available on request.

NOTE: For packed hose, add 10% to both Weight Per Foot and Minimum Bend Radius.

Packings Available For Increased Pressure and Vacuum Capabilities		
Packing Type	Features	Max. Temp.
Cotton	Most Economical Packing	180°F
Elastomeric	Provides Maximum Pressure and Vacuum Capability	200°F
Copper	For High Temperatures	800°F
High Temperature Fiber	Specially Coated High Temperature Filament	1,000°F
Stainless Steel	For Extreme Temperatures	1,200°F

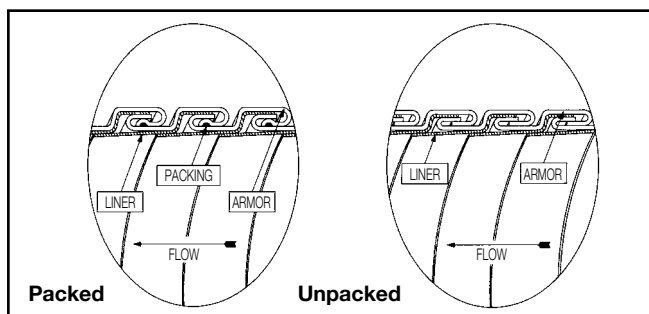
Morris Material Codes

Materials

- A – Aluminum (unpacked only)
- G – Galvanized Steel
- S – T304 Stainless Steel
- 6 – T316 Stainless Steel

Technical data is meant to be used as a guide. If more specific information is required, please contact the factory.

Morris Metal Flexible Hose *continued*



Metal Smooth-Bore Flex Hose

This smooth-bore hose is ideally suited for dry-bulk pneumatic conveying. This hose is produced with a durable outer armor and a highly abrasion-resistant liner. A precision manufacturing process makes this hose unequalled in strength and flexibility. Pressure and vacuum capabilities may be easily enhanced by the selection of an appropriate packing material.

The smooth-bore hose is available in various alloys, metal strip thicknesses, and in diameters from 1-1/2" through 8" I.D. Smooth bore hose is available in any length and can be provided in bulk or fabricated assemblies.

Inside Dia. (In.)	Strip Thickness							
	15		18		25		A 20	
	Material Code G, S / C, S, 4		Material Code G, S, 6 / C, S, 4		Material Code G, S / C, S		Material Code A / S	
	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)	Weight Per Foot (Lbs.)	Min. Bend Radius (In.)
1-1/2	1.2	7	1.3	8				
2	1.6	9	1.7	10				
2-1/2	1.9	11	2.2	12				
3	2.3	13	2.6	14	3.2	18		
3-1/2	2.6	15	3.0	16	3.7	21		
4	3.0	17	3.4	18	4.2	23	2.1	23
4-1/2	3.4	19	3.8	21	4.7	26	2.3	26
5	3.7	21	4.2	23	5.2	29	2.6	29
6	4.5	25	5.0	27	6.2	34	3.1	34
7	5.2	29	5.8	32	7.2	40	3.6	40
8	5.9	33	6.6	36	8.2	45	4.1	45

NOTE: Other diameters are available on request.

NOTE: For packed hose, add 10% to both Weight Per Foot and Minimum Bend Radius.

Packings Available For Increased Pressure and Vacuum Capabilities		
Packing Type	Features	Max. Temp.
Cotton	Most Economical Packing	180°F
Elastomeric	Provides Maximum Pressure and Vacuum Capability	200°F
Copper	For High Temperatures	800°F
High Temperature Fiber	Specially Coated High Temperature Filament	1,000°F
Stainless Steel	For Extreme Temperatures	1,200°F

Morris Material Codes

Armor Materials:

A – Aluminum (unpacked only)
G – Galvanized Steel
S – T304 Stainless Steel
6 – T316 Stainless Steel

Liner Materials:

S – T301 Stainless Steel
4 – T410 Stainless Steel
C – Carbon Steel

Technical data is meant to be used as a guide. If more specific information is required, please contact the factory.



Morris Custom-Fabricated Interlocked Hose Assemblies

State-of-the-art fabricating methods, combined with an extensive selection of Morris Ever-Tite® couplings, enable Morris to effectively supply any configuration of hose assemblies.

Typical end fittings include cam and groove connectors, pipe and tube nipples, flanges and hose shank adapters.

Maximum Steel and Fabrication Temperatures

Steel Type	Maximum Temperature	Fabrication Technique	Maximum Temperature
Stainless Steel	1,750°F	Welding	1,200°F
Carbon Steel	850°F	Brazing	700°F
Galvanized Steel	450°F	Epoxy	250°F

Note: Epoxy may be used with all metal types.
 However, applications are limited to 250°F service.