

TECHNICAL DATA SHEET



5% PEG Wax Casting Mold Release Aerosol 60883

Product Description

This 5% PEG-based release agent for investment wax casting contains no silicone oil. Use this heavy-duty release for more complicated wax patterns. It does not require part washing prior to the slurry being applied.

Applications

Mold Release

Unit Package Description

16 ounce aerosol

Generic Description

Wax Pattern Mold Release

Net Weight Fill

11.5 net ounces

UPC Code

000078776111

Appearance

Clear Oily Colorless Liquid

Odor

Ether like

Flash Point F

Not Applicable

Flash Point C

Not Applicable

Base Type

Non-silicone fluid

Evaporation Rate

Fast

HMIS Rating

1,3,0,B

DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

VOC % (Federal)

57.49

VOC g/L (Federal)

506.2

VOC lbs./Gal (Federal)

4.224

Removal

Remove with organic or hydrocarbon solvents

Food Safety Citation (CFR)

21CFR 176.210(d)(3)

Units Per Case

12

Case Weight (lbs)

13

Working Temperature F

32 to 450 degrees

Working Temperature C

0 to 232 degrees

Propellant

DME/152A

NFPA Aerosol Flammability Level 3